

# Pump Drive Assembly (PDA), Pump Control Unit (PCU) and Pump Control Station (PCS) Description

n addition to the stand-alone pump heads and Fuji-Techno's own portable units, we are able to offer a wide range of solutions for laboratory and factory based applications.

## Pump Drive Assembly (PDA)

The PDA comprises a HY series pump mounted on a base plate with the driving elements including a gearbox, servo motor and coupling.

The servo drive is supplied separate for integration into the local control panel.

The PDA can be supplied with pre-confectioned cable sets and the software commissioning tools for the servo drive.

#### Supply options

The drive requires a rectified 24Vdc supply for the drive logic. Current rating is ~1Amp.

The required supply for the power stage is:

- Single phase 100...230Vac mains, mains, up to HYSB-20
- Three phase 230...480Vac mains

#### Control options

The servo motor incorporates a resolver unit which gives speed and position data back to the servo drive.

As standard the motor/pump speed can be controlled via an analogue signal 0...10Vdc, the CANbus interface, USB and EtherNET (also via the commissioning software) or digital inputs (pre-defined speeds).

#### Other options include:

- ProfiBUS
- ProfiNET
- EtherCAT

#### **Environmental options**

The pump, motor, gearbox and coupling are all IP54 rated (or higher), making them suitable for exposure to low pressure, non-corrosive, liquids.

As standard, we supply the PDA with ATEX 3G compliant components. If required we can provide compliance to

- ATEX 2G IIB
- ATEX 2G IIC

Note: The servo drive is to be sited in the SAFE area. Optionally we can offer the servo drive mounted in an ATEX compliant enclosure.

#### Additional options

To aid implementation of the **PDA**:

- 24Vdc power supplies
- Low inductance cables for increased cable length between motor and drive
- ATEX junction boxes

## Pump Control Unit (PCU) and Station (PCS)

The **PDA** can be supplied with the servo drive fully integrated in to our Pump Control Unit or Station (**PCU / PCS**).

Both incorporate a touchscreen panel and control electronics to allow setting the flow-rate and monitoring of the motor speed and current.

#### PCU options, single pump

- Control for one pump in combination with the PDA
- 7" touchscreen HMI on a umbilical lead, 2m
- Option for capture and display of local sensors and inputs.
- Switch over from local control (HMI) to remote control via PLC, DCS, etc.
- Data logging of pump runtime and motor speed & current, to removable SD card
- PCU in purged cabinet for using in ATEX area

## PCS options, multiple pumps (differences to PCU)

- Floor standing enclosure with top mounted 10" HMI for easy access.
- The PCS can be fitted with up to 8 drive units, depending on power ratings
- PCS in purged cabinet for using in ATEX area (option)

#### Typical applications include

pharmaceutical and chemical processing • urethane and other resins • chromatography
 explosives, • food processing • film • spraying and coating applications • cosmetics • line mixing for liquids • in-feed for extruders • water treatment

## **PDA, PCU & PCS Requirements**

Control Options (PDA)		Pump Control Unit (PCU)
Analogue 010Vdc □ 420mA (via optional converter) □		Control for one pump in combination with the PDA.
Serial Comms RS232 RS485		7" touchscreen HMI on a umbilical lead, 2m
USB (max 2m) EtherNET		Fully wired, tested and documented.
FieldBUS CANbus ProfiBUS ProfiNET EtherCAT		Pump Control Station (PCS) Floor standing enclosure
Connections		with top mounted HMI for easy access.
(control to drive)		Servo drive, motion con- troller, HMI and all neces-
Distance (	istance (m)	sary PSUs, IO and safety circuitry integrated.
## 1945   0	Servo Drive (ARS or BL4)	Fully wired, tested and documented. Capacity for up to 8 drives.
	Single phase 230Vac □	
	Three phase	Options for PCU and PCS (spec to be agreed)
	415Vac □	Capture local sensors  Remote operation  Data logging
(4)	*	Environmental
Connection (drive to mo		ATEX 3G (standard) ATEX 2G (IIB)
Distance (m)		ATEX 2G (IIC)
		Additional options
		24Vdc power supplies Low inductance cables (> 30m)  □
		HYx Pump Unit
		Size
Connections, via junction boxes (drive to motor)		Flow Rate
Drive to JBX /		
JBX to Motor /		Pres- sure
Cable ends prepared at JBX □		



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